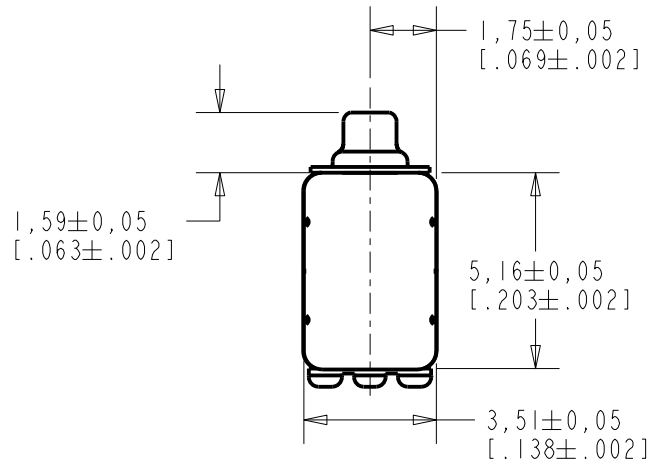


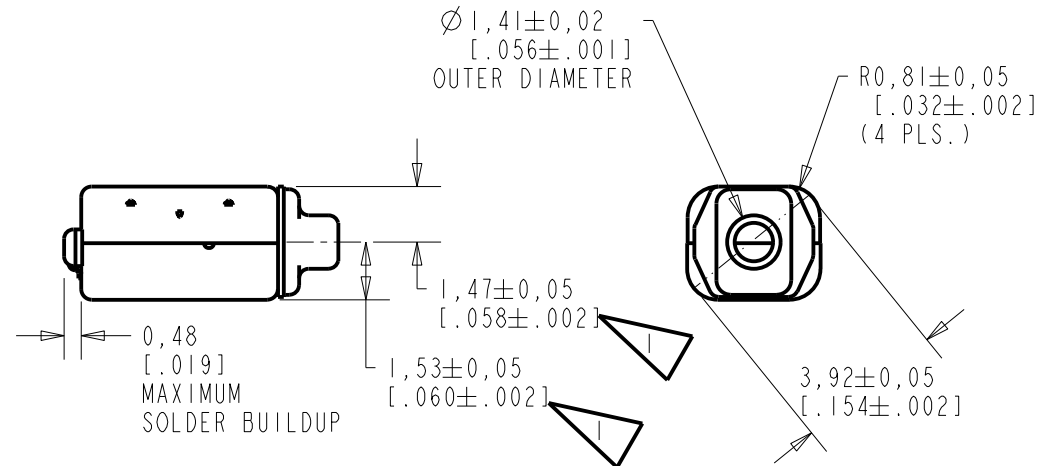
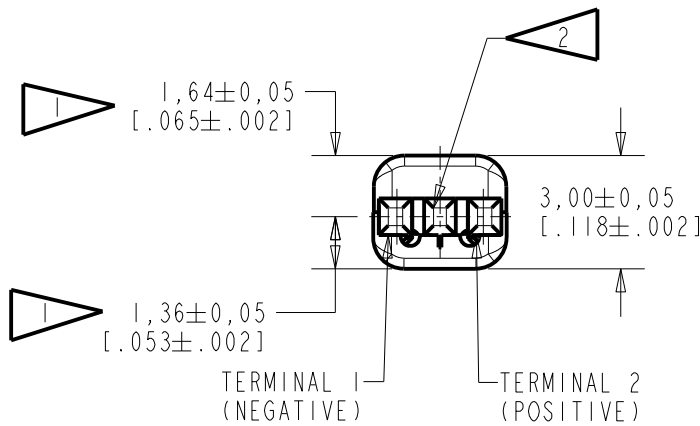
HC-31026-000

SHT 1.1



NOTE:

- 1 LOCATED FROM TWO SURFACES FOR CUSTOMER CONVENIENCE. ONLY APPLICABLE FROM ONE SURFACE, NOT TO BE USED TOGETHER. HORIZONTAL LOCATION FOR TERMINAL CENTERED TO ±0,17 [.007]
- 2 TERMINAL ELECTRICALLY CONNECTED TO CASE



SCALE 2:1

NOMINAL WEIGHT
.23 GRAMS

DIMENSIONS IN MILLIMETERS [INCHES]

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Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			Active	D
D	CI0115023P	10-15-13		

SCALE: 5:1		DR. BY	DATE
DO NOT SCALE DRAWING		LSY	1-14-10
TITLE: RECEIVER		CK. BY	DATE
OUTLINE DRAWING		GJP	1-15-10
HC-31026-000		APP. BY	DATE
SHT 1.1		GJP	1-15-10

DESCRIPTION

NO DAMPING

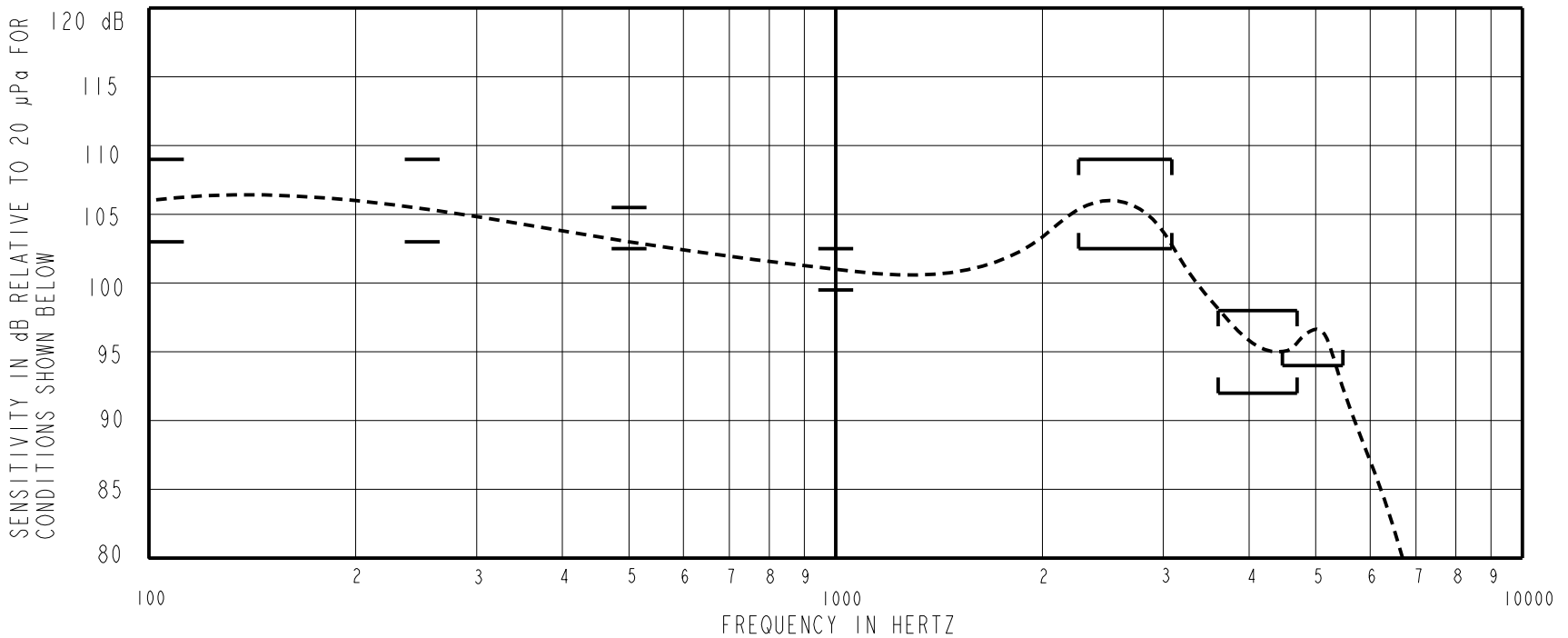
HC-31026-000

SHEET 2.1

THE HC-31026-000 IS A MAGNETIC BALANCED ARMATURE RECEIVER INTENDED FOR USE IN ITC AND CIC HEARING INSTRUMENTS. THE HC FAMILY OFFERS 6 dB HIGHER OUTPUT LEVELS IN THE SAME SIZE PACKAGE AS THE FC FAMILY. ALL HC UNITS HAVE SHOCK PROTECTION. THIS MODEL HAS MEDIUM-LOW IMPEDANCE AND IS UNDAMPED.

NOTE: SPECIFICATIONS FOLLOWED BY AN ASTERISK (*) ARE 100% TESTED.

CONSTANT VOLTAGE DRIVE RESPONSE



ACOUSTICAL

SENSITIVITY*

DEVICE WILL PRODUCE THE SPL LISTED BELOW WITH THE TEST CONDITIONS DESCRIBED IN TABLE 3. NOMINAL SENSITIVITY AT 1 kHz IS dB RELATIVE TO 20µPa. ALL OTHER VALUES IN dB RELATIVE TO THE SENSITIVITY AT 1 kHz.

FREQUENCY (Hz)	MINIMUM	NOMINAL	MAXIMUM
100	+2.0	+5.0	+8.0
250	+2.0	+5.0	+8.0
500	+0.5	+2.0	+3.5
1000	-1.5	+0.0	+1.5
2300-3100 PEAK	+2.0	+5.0	+8.0
3680-4720 VALLEY	-9.0	-6.0	-3.0
4500-5500 PEAK	-7.0	---	---

TABLE 1.

TOTAL HARMONIC DISTORTION*

DEVICE WILL NOT EXCEED TOTAL HARMONIC DISTORTION LEVELS LISTED BELOW.

FREQUENCY (Hz)	DRIVE (Vrms)	DC BIAS (mA)	LIMIT (%)
900	.200 V	0	5
1350	.200 V	0	5
500	.564 V	0	10

TABLE 2.

TEST CONDITIONS

NOMINAL SOURCE VOLTAGE	.200 Vrms, 0 mA DC BIAS
SOURCE IMPEDANCE	< 1 Ω
TUBING	10 mm (.394) LONG, 1 mm (.039) ID.
COUPLER CAVITY	2 CC SIMULATED ANSI S3.7 TYPE HA-3, (IEC 60318-5)

TABLE 3.

POLARITY *

POSITIVE SIGNAL APPLIED TO TERMINAL 2 WILL PRODUCE A DECREASE IN SOUND PRESSURE AT THE SOUND OUTLET.

ELECTRICAL

DC RESISTANCE	63 Ω ±10%	*
IMPEDANCE @ 500 Hz	89 Ω ±15%	*
IMPEDANCE @ 1 kHz	141 Ω ±20%	*
INDUCTANCE @ 500Hz	20 mH ±15%	
CAPACITANCE @ 10 MHz	6 pF ±20%	

TABLE 4.

ISOLATION: THE CASE WILL BE ELECTRICALLY ISOLATED FROM THE COIL CIRCUIT*

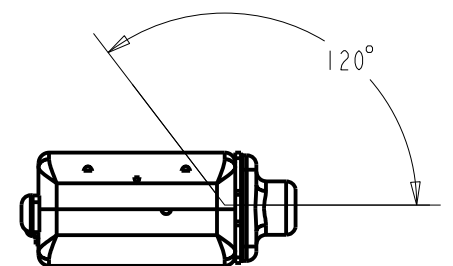
MAGNETIC RADIATION

WORST CASE: FIELD WILL BE LESS THAN LEVEL STATED BELOW AT AMPLIFIER CLIPPING (.920 V).

134 dB re 1µA/m

DISTANCE OF 6.3 mm FROM CENTER OF RECEIVER

ANGLE OF 120 DEGREES FROM TUBE



MECHANICAL

PORT LOCATION: 12S

SOLDER TYPE: SAC 305

TEMPERATURE

OPERATING: SENSITIVITY WILL NOT VARY MORE THAN

+1/-3 dB FROM -17°C TO 63°C

STORAGE: -40°C TO 63°C

RELIABILITY

UNITS WILL SURVIVE ANY OF THE FOLLOWING ACCELERATED LIFE TESTS, REPORT AVAILABLE FROM QA DEPARTMENT

HALT TEST (8 WEEKS, 63°C, 95% RH, 0.83V, 500 Hz SIGNAL)

HIGH TEMPERATURE STORAGE (63°C, 72 HOURS)

LOW TEMPERATURE STORAGE (-40°C, 72 HOURS)

DAMP HEAT CYCLING (ALTERNATE 25°C TO 63°C, 93% RH, 20 CYCLES)

THERMAL SHOCK (-40°C TO 63°C, 5 CYCLES)

SOLDER/DESOLDER CYCLING (5 CYCLES)

SOLDER PAD STRENGTH (STRENGTH > 1.8 LBS.)

STRESS TEST (3.72 Vrms AT 2700 Hz SIGNAL, 1 HOUR)

MECHANICAL SHOCK

LEAK TEST AFTER AGING (NO LEAK AFTER ANY OF THE ABOVE TESTS)

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Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			Active	D
D	C10115023P	10-15-13		

WHEN TEST LIMITS ARE USED TO ESTABLISH INCOMING INSPECTION ACCEPTANCE/REJECTION CRITERIA, CORRELATION OF TEST EQUIPMENT WITH KNOWLES IS ALSO REQUIRED FOR ELIMINATION OF EQUIPMENT AND TEST METHOD VARIATION	DR. BY DATE
	LSY 1-14-10
TITLE: RECEIVER	CK. BY DATE
PERFORMANCE SPECIFICATION	GJP 1-15-10
HC-31026-000	APP. BY DATE
SHT 2.1	GJP 1-15-10